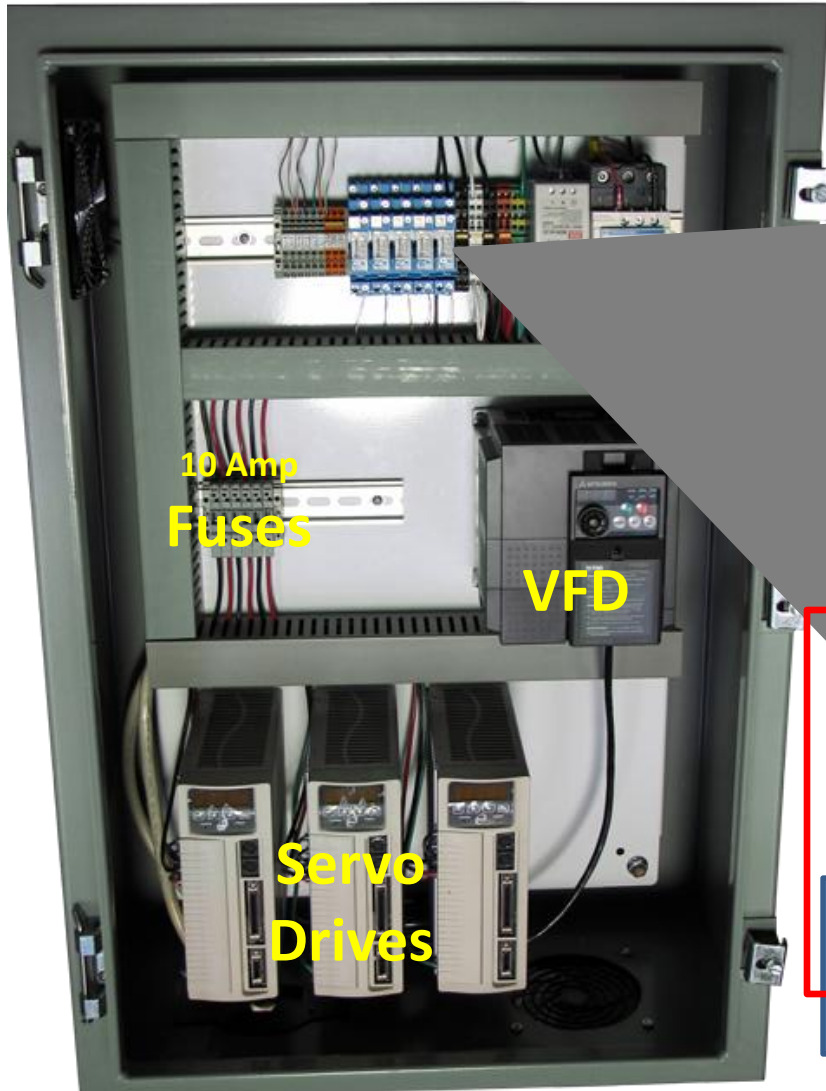
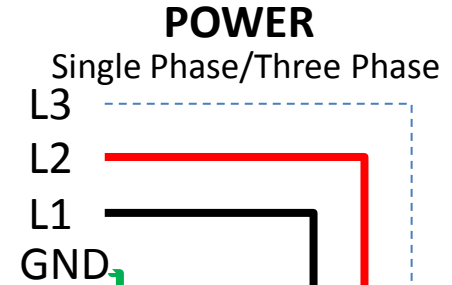
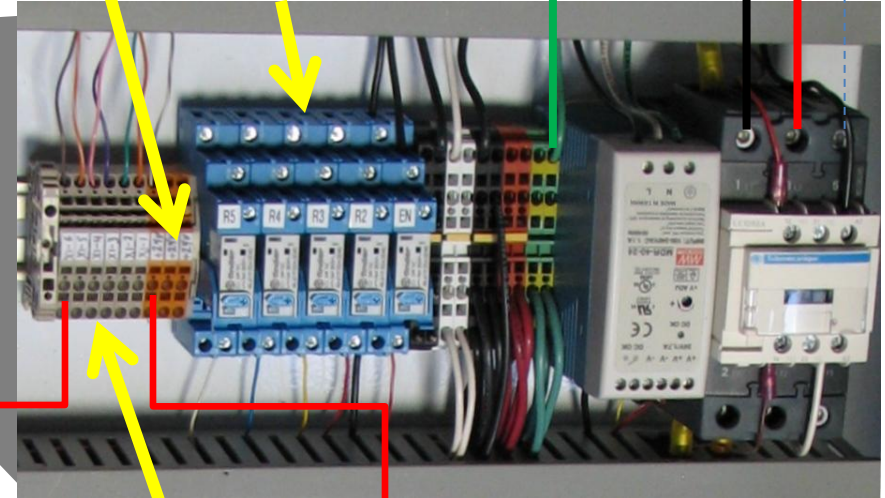


Electrical Enclosure



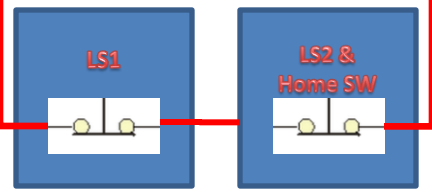
24V Supply

Relay Outputs



Limit Switches

*See the X15-250 Quick Start Manual for more details.



Relay Outputs			
Name	Function	Turn On	Turn Off
R2	Mist	M7	M9
R3	Coolant	M8	M9
R4	Not Defined	M200	M201
R5	Not Defined	M202	M203